CIGARETTE SPECIFICATION

LOUISVILLE — EFFECTIVE DATE: 03/23/90
PM DELUXE ULTRA LIGHTS 100 REGULAR FIB — STANDARD PRODUCTION
BRAND CODE-2210 (STD)

CIGARETTE LENGTH	:	99.5	MM	FTC TAR	:	6.0 MG/CIGT	5.5	6.4
TOBACCO ROD CIRCUM.	:	24.00	MM					
TOBACCO ROD LENGTH	:	67.0	MM					
FILTER LENGTH	:	31.5	MM					
TIPPING LENGTH	:	36.000	MM					
TOTAL R.T.D.	:	4.40	IN. H2O					
DILUTION TARGET	:	55.0 +/- 5.0	%					

TIPPING PAPER : 72MM X 3500M WHT SQL PPT FC-136 12-159-A LASER PERF.

GLUE ROLLER/ TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG - BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 26.00 8.5 X 19MM

TIPPING ADHESIVE : BULK: AJAX 563-6 PVA 61-001-A
: LINDLEY 355-381-01 PVA 62-050-A
: AJAX MA 218-2 PVA 62-007-A

SEAM ADHESIVE : AJAX 3654-N PVA 61-016-A
: FULLER WB-3902U PVA 61-044-A

STD. FILLER - PACK O.V.: A1100 - 12.80% PM DELUXE ULTRA LIGHTS REGULAR FIB
** NO TROPICAL FOR PM DELUXE ULTRA LIGHTS REGULAR BLEND **

CIGARETTE PAPER : 26.50MM X 6500M 50CU/2.0% (KC611/EC511) 10-080-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

2057662941

REASON FOR CHANGE : INITIAL ISSUE, NEW BRAND START-UP @ LOUISVILLE.

PREPARED BY : S.M. HAYWOOD — PRINTING DATE : 3/20/90
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APPROVED BY: J E Buchutt — ORIGINAL SPECIFICATION

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